



GROMMET

SECTION-XX  
WASHER

TABLE OF DIMENSIONS

SIZE	GROMMETS			WASHERS					
	A (Ø)	B (Ø)	C	D	E (Ø)	F (Ø)	G	H (Ø)	J (P.C.D.)
12mm	12	20	5	0.61	28±.8	14	0.7	27±.8	23±.8
14mm	14	22	5	0.61	30±.8	16	0.7	27±.8	25±.8

COUNTERSIGNED

DATE

NAME

(I.S. GUPTA)  
DIRECTOR  
ADPDE, A.GRA

DGN.		
DRN		
CHD	10/2/75	9
TRD		
COMP		
AD/DO		
PROOFFR		

SCALE - TYPICAL

**MATERIAL** - STAINLESS STEEL AUSTENITIC TO SPEC. No. IS: 6911-1972 DESIGNATION OF CT 15 NI IN SOFTENED CONDITION  
**WORKMANSHIP** - FINISHED COMPONENTS SHALL BE WELL DRAWN OUT, FREE FROM CRACKS, WRINKLES, DENTS AND OTHER DEFECTS.

**FINISH** - TO BE FINISHED SMOOTH AND BRIGHT.  
**TOLERANCES** - 0.02mm UNLESS OTHERWISE SPECIFIED. THICKNESS OF MATERIAL SHALL HAVE A TOLERANCE OF 5%.

**TESTS** - GROMMETS WHEN SUBJECTED TO PRACTICAL TEST IN A MANNER CONSISTENT WITH THEIR GENERAL USE, SHALL ROLL OVER AND CLOSE WITHOUT DESTRUCTION, CRACKING, SPLITTING AND SHALL SECURELY GRIP THE MATERIAL OVER WHICH THEY ARE USED. TWO PIECES PER HUNDRED OF THE SAME CLASS FROM EACH LOT SHALL BE TESTED FOR THIS REQUIREMENT.

**PACKING** - ONLY ONE SIZE OF GROMMETS AND WASHERS SHALL BE PACKED IN EACH CARTON. EACH CARTON SHALL CONTAIN 100 NOS. OF GROMMETS AND WASHERS PACKED SEPARATELY IN POLYTHENE BAGS AND SEALED.

10 SUCH CARTONS SHALL BE PACKED IN A C.W.P. (BULK LINED WITH PAPER PACKING WATER-PROOF). ONE SAMPLE IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING NOMENCLATURE AND CAT. NO. OF THE STORE AND ALSO THE TRADE MARK/INITIALS OF THE MANUFACTURER AND THE YEAR OF MANUFACTURE.

EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURER.  
 BEFORE DESPATCH EACH PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE FOLLOWING DETAILS:-

- (i) NOMENCLATURE, CAT. NO. OF THE STORE AND THE YEAR OF MANUFACTURE
- (ii) TOTAL NO. OF THE PACKING CASES AND THE NUMBER OF THE INDIVIDUAL PACKING CASES IN A CONSIGNMENT, (iii) NO. OF CARTONS IN EACH PACKING CASE AND THE QUANTITY IN EACH CARTON
- (iv) MASS OF THE PACKING CASE IN KG. (v) ADDRESS OF THE CONSIGNOR.

GROMMET WITH SPECIAL WASHER  
 FOR PACK COVER C-3-3 PARACHUTE

THIRD ANGLE PROJECTION
DIMENSIONS IN MILLIMETRES
APPROVED
PROV.
DRG. NO. ADPDE/248

12 mm P.D. - RSU-36 Wdg-29  
 SU-30

(12)